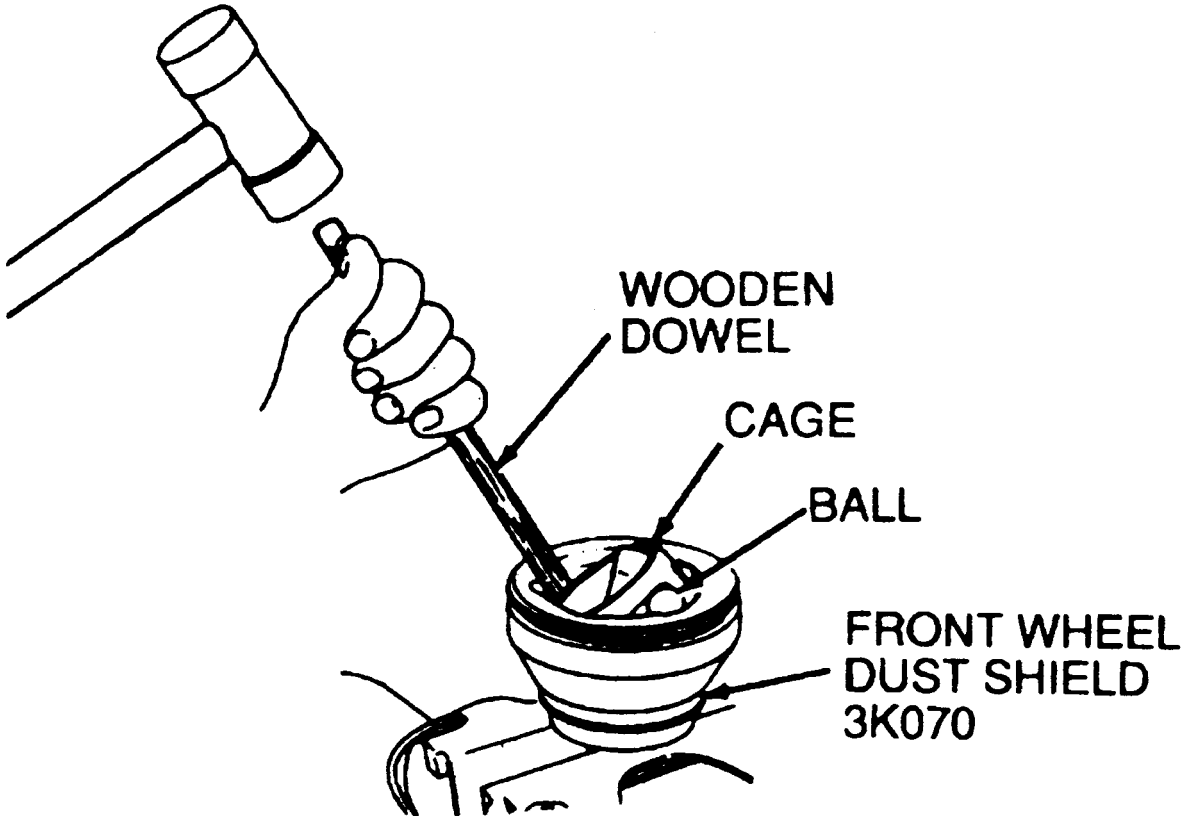


CAGE AND
INNER RACE
TILTED FOR
BALL REMOVAL



WOODEN
DOWEL

CAGE

BALL

FRONT WHEEL
DUST SHIELD
3K070