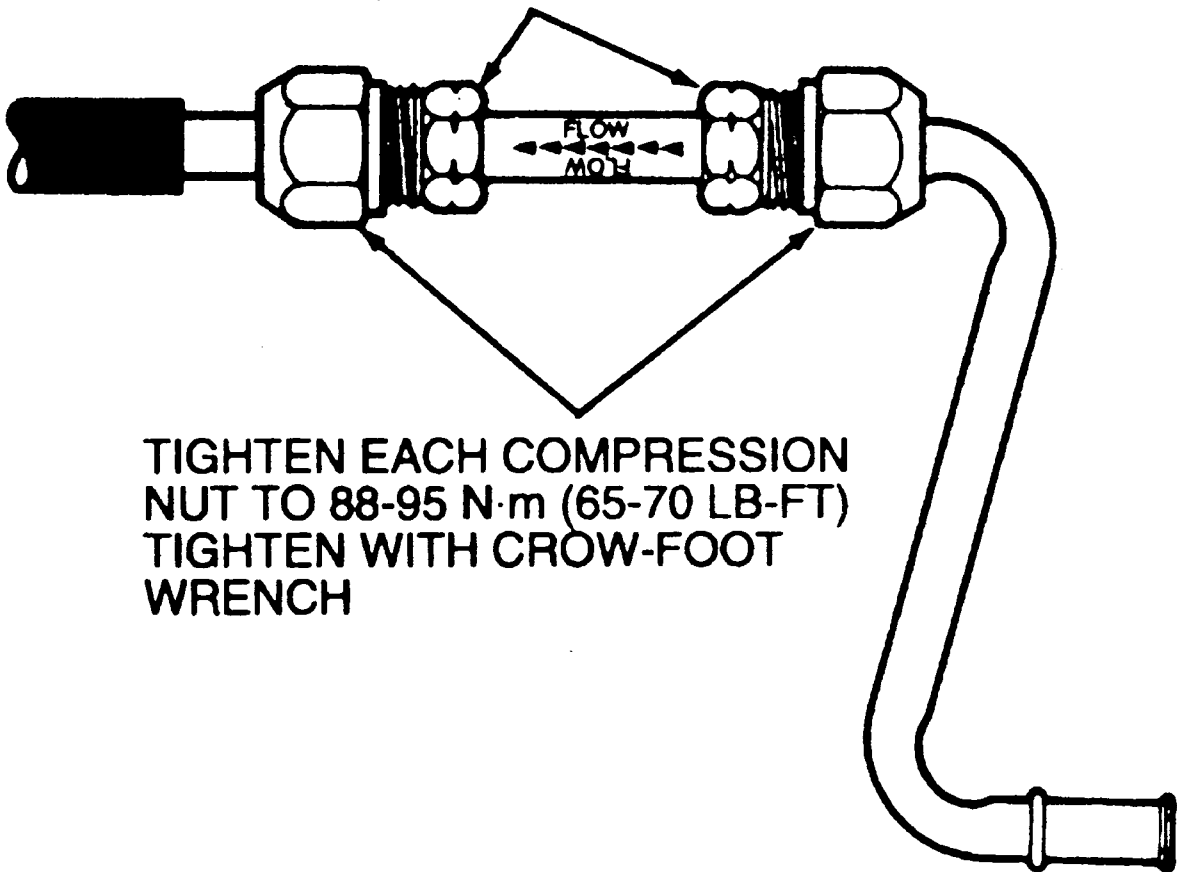


HOLD HOUSING NUT IN VISE



TIGHTEN EACH COMPRESSION
NUT TO 88-95 N·m (65-70 LB-FT)
TIGHTEN WITH CROW-FOOT
WRENCH