

BOLT
M11 x 1.5 x 100.0
5 REQ'D

BOLT
M11 x 1.5 x 80.0
5 REQ'D

CYLINDER
HEAD ASSY
6049

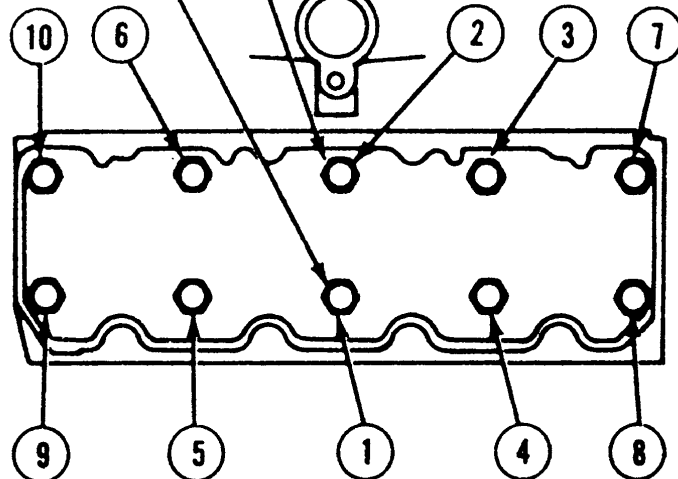
GASKET
6051

GUIDE BOLTS
2 REQ'D

CYLINDER BLOCK
ASSY 6010

BOLT
M11 x 1.5 x 100.0
5 REQ'D

BOLT
M11 x 1.5 x 80.0
5 REQ'D



CYLINDER HEAD BOLT
TIGHTENING SEQUENCE

FRONT OF ENGINE

