



Fastener And Hole Number	Fasteners		
	Part Number	Size	Fastener Application
1A	N804113	M8 x 1.25 x 43.5	Engine Front Cover To Cylinder Block
2A	N804113	M8 x 1.25 x 43.5	Engine Front Cover To Cylinder Block
3A	N804811	M8 x 1.25 x 70	Water Pump And Engine Front Cover To Cylinder Block
4A	N804811	M8 x 1.25 x 70	Water Pump And Engine Front Cover To Cylinder Block
5A	N605909	M8 x 1.25 x 42	Engine Front Cover To Cylinder Block
6A	N804811	M8 x 1.25 x 70	Water Pump And Engine Front Cover To Cylinder Block
7A	N804811	M8 x 1.25 x 70	Water Pump And Engine Front Cover To Cylinder Block

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	Part Number	Size	Fastener Application
9A	N804811	M8 x 1.25 x 70	Water Pump And Engine Front Cover To Cylinder Block
10A	N606543	M8 x 1.25 x 52	Engine Front Cover To Cylinder Block
11B	N804576	M6 x 1 x 28.5	Water Pump to Engine Front Cover
12B	N804576	M6 x 1 x 28.5	Water Pump to Engine Front Cover
13B	N804576	M6 x 1 x 28.5	Water Pump to Engine Front Cover
14B	N804576	M6 x 1 x 28.5	Water Pump to Engine Front Cover
15B	N804576	M6 x 1 x 28.5	Water Pump to Engine Front Cover

- A. Tighten to 20-30 N·m (15-22 Lb-Ft)
- B. Tighten to 8-12 N·m (71-106 Lb-In)