

**FRONT OF ENGINE**

**EXHAUST  
MANIFOLD  
9430**

**STUD BOLT  
TIGHTEN TO  
20-30 N·m  
(15-22 LB-FT)**

**BOLT  
3 REQ'D  
TIGHTEN TO  
20-30 N·m  
(15-22 LB-FT)**

**STUD BOLT  
TIGHTEN TO  
20-30 N·m (15-22 LB-FT)**

**STUD BOLT  
TIGHTEN TO  
20-30 N·m (15-22 LB-FT)  
(AFTER ASSEMBLY OF  
OTHER FIVE FASTENERS)**

