

FRONT OF ENGINE

● INSTALL BOLTS AS SHOWN
AND TIGHTEN IN NUMERICAL
SEQUENCE IN TWO SEPARATE
STEPS AS FOLLOWS:
18 N·m (13 LB-FT)
22 N·m (16 LB-FT)

○ REFER TO LEGEND

- 1 Bolt (12 req'd)
- 2 Lower intake manifold
- 3 Intake manifold gasket
- 4 End seal
- 5 Stud (2 req'd)

