

BOLT  
14 REQ'D  
TIGHTEN TO  
11-15 N·m  
(8-11 LB-FT)

LOWER INTAKE  
MANIFOLD  
9K461

FRONT OF ENGINE

GASKET

END SEAL

END  
SEAL

INSTALL BOLTS AS SHOWN AND TIGHTEN  
IN NUMERICAL SEQUENCE IN TWO  
SEPARATE STEPS AS FOLLOWS: 11 N·m  
(8 LB-FT) 15 N·m (11 LB-FT)

