

BOLT  
4 REQ'D  
TIGHTEN TO  
26-38 N·m  
(19-28 LB-FT)

STUD  
2 REQ'D  
TIGHTEN TO  
26-38 N·m  
(19-28 LB-FT)

FRONT OF ENGINE

UPPER INTAKE  
MANIFOLD ASSY  
9424

GASKET  
9H486

LOWER INTAKE  
MANIFOLD ASSY

LOCATING PINS  
2 REQ'D

