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| 1 Stud bolt | 8 Crankshaft |
| 2 Rear cap | 9 Lower crankshaft main bearing (3 req'd) |
| 3 Rear intermediate cap | 10 Front cap |
| 4 Lower crankshaft thrust main bearing | 11 Front intermediate cap |
| 5 Upper crankshaft main bearing (3 req'd) | 12 Bolt (7 req'd) |
| 6 Upper crankshaft thrust main bearing | A Tighten to 88-110 Nm (65-81 lb.ft.) |
| 7 Cylinder block | |