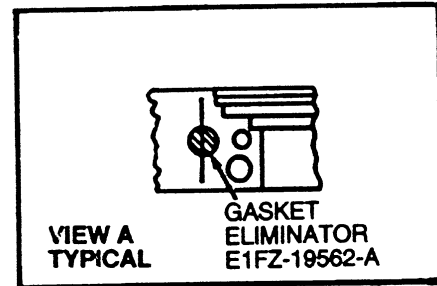


ASSEMBLE CAPS
WITH ARROWS ON
CAPS POINTING
FORWARD. CAPS
ARE IDENTIFIED
1 THROUGH 4
FRONT TO
REAR



- | | |
|---|---|
| 1 Bolt (8 req'd) | 9 Upper crankshaft main bearing |
| 2 Front intermediate main bearing cap | 10 Crankshaft |
| 3 Front main bearing cap | 11 Lower crankshaft thrust main bearing |
| 4 Lower crankshaft main bearing (2 req'd) | 12 Lower crankshaft main bearing |
| 5 Crankshaft key | 13 Rear main bearing intermediate cap |
| 6 Upper crankshaft main bearing (2 req'd) | 14 Rear main bearing cap |
| 7 Cylinder block | A Tighten to 75-85 Nm (55-63 lb.ft.) |
| 8 Upper crankshaft thrust main bearing | |