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| 1 Terminal nut | 15 Brush spring |
| 2 Starter solenoid | 16 Bushing |
| 3 Housing seal | 17 Brush end plate and bushing |
| 4 Bushing | 18 Brush plate screw (2 req'd) |
| 5 Drive end housing | 19 Through-bolt (2 req'd) |
| 6 Solenoid screw (2 req'd) | 20 Starter motor armature |
| 7 Starter motor | 21 Armature thrust ball |
| 8 Drive lever and pin | 22 Planet gear |
| 9 Starter drive | 23 Stationary gear |
| 10 Stop ring retainer | 24 Truarc E-ring |
| 11 Starter drive stop ring | 25 Magnet pole piece (6 req'd) |
| 12 Magnet retainer (6 req'd) | 26 Pole shunt (6 req'd) |
| 13 Starter frame and magnet | 27 Pinion thrust washer |
| 14 Brush holder | 28 Output shaft |
| | 29 Planet gear retainer |