

POSITION 2 ROTATE CRANKSHAFT ONE REVOLUTION — 360 DEGREES

CYL.	CRANKSHAFT POSITION	
NO.	1	2
	SET GAP OF VALVES NOTED	
1	INT — EXH	NONE
2	EXH	INT
3	INT	EXH
4	EXH	INT
5	NONE	INT — EXH
6	INT	EXH